



<p>land health, to inform negotiations at CBD COP15, the UN Food Systems Summit and UNFCCC COP 26</p> <p>How can we engage and mobilize action from all food systems actors, from public to private, from producers to consumers.</p>	<p>Q&A</p> <p>Session Moderated by Mr. Michael Bucki, Counsellor, Delegation of the European Union to India</p>	
<p>Break</p>		<p>5 mins</p>
<p>II Biodiversity, Sustainable Agriculture and Nature Based Solutions : Technical Session 1</p>		
<p>Moderated Discussion 15.10-15.45</p> <p>How can the conservation value of sustainable agricultural production be better recognised and incentivised? Necessity of sustainable agriculture for a just rural transition that achieves food security and resilience, and contributes to human health</p>	<ol style="list-style-type: none"> 1. National Mission on Sustainable Agriculture(NMSA)* 2. Mr. Jonathan Davies, Senior Agriculture Advisor, IUCN 3. Representative in South and Central Asia, Biodiversity International 4. Dr. Atul Bagai, Head of India Country Office, UNEP Q&A <p>Session Moderated by Dr Saudamini DasProfessor, Institute for Economic Growth, Former NABARD Chair Professor</p>	<p>35 minutes</p>
<p>III Measuring progress towards targets (SDG, CBD) for Sustainable Agriculture and assessing improvements in benefits for Biodiversity in India : Technical Session 2</p>		
<p>Moderated discussion 15.45-16.20</p> <p>How can the agriculture sector contribute to the SDGs and proposed CBD targets in a clear, quantitative and ambitious way?</p> <p>How can we measure and monitor the contribution of semi-natural ecosystems, like agriculture landscapes, to biodiversity conservation, for mobilising relevant institutions, policies, financing for land health restoration, climate</p>	<ol style="list-style-type: none"> 1. Dr. Neelam Patel Sr. Adviser (Agriculture & Allied Sectors) NITI Aayog 2 Dr. Eklabya Sharma Vice-Chancellor, TERI School of Advanced Studies 3. Dr. Atul Bagai Head of India Country Office, UNEP ABARD 4. Ms Jaskiran Warrick, Lead- Food innovation hub, World Economic Forum, India <p>Q&A</p>	<p>35 minutes</p>



adaptation, water resource use efficiency improvement etc	Session Moderated by Dr Emile Frison (Alliance Bioversity- CIAT) IPES Food	
Closing Session 16.20-16.30	Conclusion and Way forward Mr Michael Bucki, Counsellor, Delegation of the European Union to India Vote of Thanks Ms Archana Chatterjee, Programme Manager, IUCN India	10 minutes

**Speaker confirmations are under progress*

“Making peace with nature is the defining task of the 21st century, it must be the top, top priority for everyone, everywhere”, says António Guterres, Secretary-General of the United Nations